

The force-controlled HONSEL tool

for fast setting of large numbers in series production.

The setting and control of the required setting force guarantees that the blind rivet nut is always optimally set without damage to the material. The VNG 703 also features a user-friendly design and easy handling.

Switching from forward to return travel is extremely quick. Slight pressure on the threaded mandrel automatically threads on the blind rivet nut and unthreads it again **fully automatically** after setting.



FORCE CONTROLLED

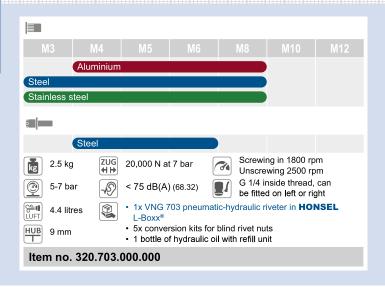


Typically **HONSEL**. Simple and practical: **Stepless setting** of the setting force individually for each fastener.

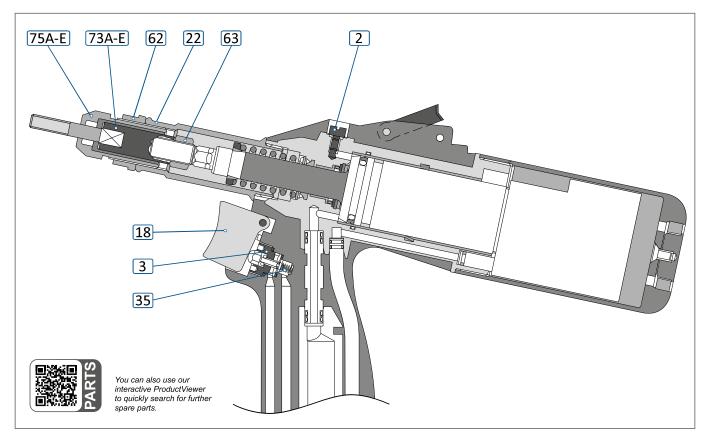


Special accessories: **Angular adapter** to maintain the necessary perpendicularity to the part.

Family facts on the **HONSEL** pneumatic tools on page 65.







Spare and wear parts

2	321101000027	Oil drain plug including o-ring
3	321102000007	Release valve
18	321102000016	Trigger
22	321703000024	Front sleeve
35	321102000036	Pressure spring trigger
62	321801000074	Lock nut M18x1
63	361802191075	Lock nut M9x0,75

Nosepieces

75A	311800000203	Nosepiece M3
75B	311800000204	Nosepiece M4
75C	311800000205	Nosepiece M5
75D	311800000206	Nosepiece M6
75E	311800000208	Nosepiece M8

Mandrels/sleeves

73B 321800008040 Mandrel M4
73C 321800008050 Mandrel M5
73D 321800008060 Mandrel M6
73E 321800008080 Mandrel M8
74B 321800009040 Threaded sleeve Rifbolt M4
74C 321800009050 Threaded sleeve Rifbolt M5
74D 321800009060 Threaded sleeve Rifbolt M6

Special accessories, nosepieces and mandrels, for example, extended, or for UNC/UNF coarse threads or for inside riveting locations are available on request.



An OPTIMUM joint.

The force-controlled VNG 703 is eminently suitable for setting the patented **OPTO**® **multigrip blind rivet nuts**.

With their extremely large gripping range, these blind rivet nuts developed at **HONSEL** can replace several conventional sizes and thus massively reduce storage and error costs.

OPTO® multigrip blind rivet nuts can be found in the HONSEL catalogue blind rivet fastners.



www.honsel.de 77